

Chapter 6 Process Selection Facility Layout Answers

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Chapter 6 Process Selection Facility

CHAPTER 6. Process Selection and Facility Layout. 1 Agenda. Process selection Process Type : Project , Job shop, Batch, Repetitive, Continuous Automation : Fixed, Programmable, Flexible Facilities layout Product layout Process layout Others: Fixed position layout, Cellular production Designing Product Layout Line Balancing : cycle time 2 Process selection process types, and automation

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Process Selection and Facility Layout CHAPTER 6 PROCESS SELECTION AND FACILITY LAYOUT KEY IDEAS 1. Process Selection. Process selection involves making choices concerning the way an organization will produce its products or provide services to its customers. It has major implications for capacity planning, layout and work methods. 2. Process Types.

CHAPTER 6 PROCESS SELECTION AND FACILITY LAYOUT

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Chapter 6 - Process Selection and Facility Layout. Process types and selection, automation, layout types, line balancing. Process Selection. Make or buy analysis (See pp.185-186) $Q_{BEP} = FC / (p - v)$ Process types ("type of operations") Project Job [Batch] Repetitive Continuous flow

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PROCESS SELECTION FACILITY LAYOUTS 5 CHAPTER - 1 (ii) Minimization of Production Delays: Repeat orders and new customers will be the result of prompt execution of orders. Every management should try to keep to the delivery schedules.

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